

Series 1 and 3 mechanically operated valves

Series 1: 3/2-way and 5/2-way, ports G1/8 and G1/4

Series 3: 3/2-way and 5/2-way, ports G1/8



These mechanically operated valves have been designed with three different types of actuation:

- plunger
- lever/roller
- unidirectional lever/roller

In each case, return is triggered by a mechanical spring.

Series 3 3/2-way monostable valves are normally closed in the rest position when pressure is supplied in 1 and are normally open when pressure is supplied on connection 3, the user port 2 remaining unchanged.

Series 3 5/2-way valves can be supplied via the ports 3 and 5 with two different pressures if a cylinder has to be operated using a delivery pressure which is different from the return pressure.

GENERAL DATA

| | |
|----------------------------|--|
| Construction | spool-type (Series 3), poppet-type (Series 1) |
| Valve group | 3/2, 5/2 way/pos. |
| Materials | aluminium body, poppet OT58, stainless steel spool, NBR seals |
| Ports | G1/8, G1/4 |
| Ambient temperature | 0°C+ 60°C |
| Medium temperature | 0°C+ 50°C |
| Operating pressure | see models |
| Fluid | Filtered air, without lubrication. If lubricated air is used, it is recommended to use ISO VG32 oil. Once applied the lubrication should never be interrupted. |

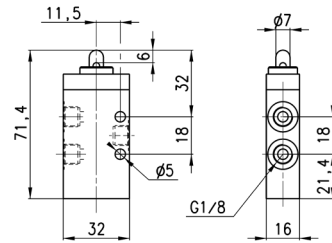
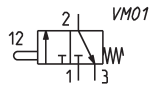
CODING EXAMPLE

| | | | | | |
|----------|----------|----------|----------|-----------|----------|
| 3 | 3 | 8 | - | 94 | 5 |
|----------|----------|----------|----------|-----------|----------|

| | |
|-----------|---|
| 3 | <p>SERIES: 1 3</p> |
| 3 | <p>FUNCTION: 3 = 3/2 ways NC 4 = 3/2 ways NO (only Series 1) 5 = 5/2 ways</p> |
| 8 | <p>PORTS: 8 = G1/8 4 = G1/4 (only Series 1)</p> |
| 94 | <p>ACTUATION: 94 = plunger 95 = lever/roller 96 = unidirectional roller</p> |
| 5 | <p>RESETTING: 5= spring return</p> |

Valve Mod. 338-945

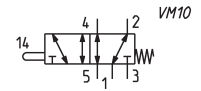
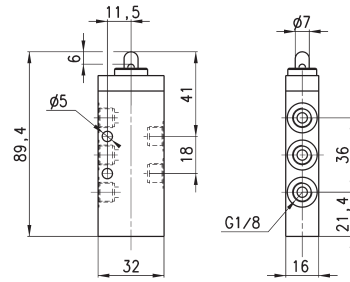
Operating pressure = -0,9 ÷ 10 bar
Flow rate = 700 NI/min.
Actuating force = 32N



Mod.
338-945

Valve

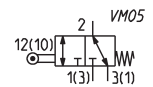
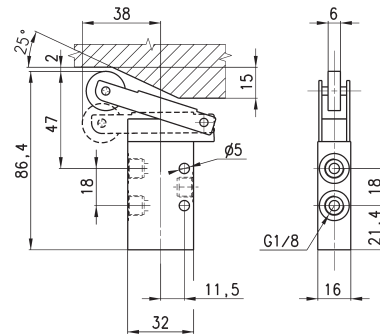
Operating pressure = $-0,9 \div 10$ bar
 Flow rate = 700 NI/min.
 Actuating force = 35N



Mod.
358-945

Valve

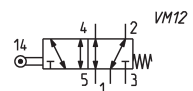
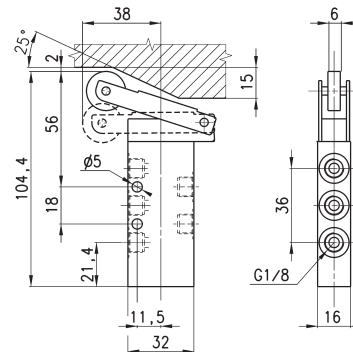
Operating pressure = $-0,9 \div 10$ bar
 Flow rate = 700 NI/min.
 Actuating force = 15N



Mod.
338-955

Valve

Operating pressure = $-0,9 \div 10$ bar
 Flow rate = 700 NI/min.
 Actuating force = 17N

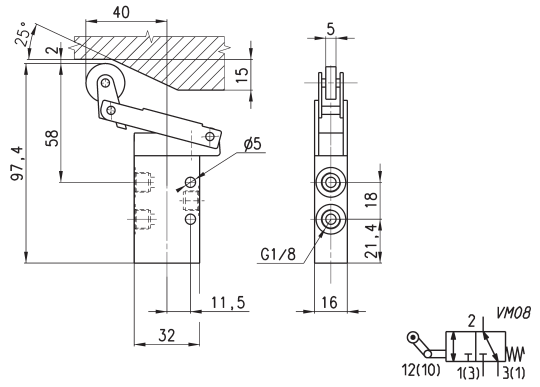


Mod.
358-955



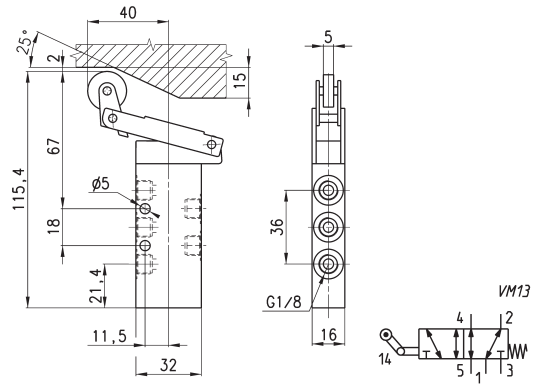
Valve

Operating pressure = $-0,9 \div 10$ bar
 Flow rate = 700 NI/min.
 Actuating force = 15N



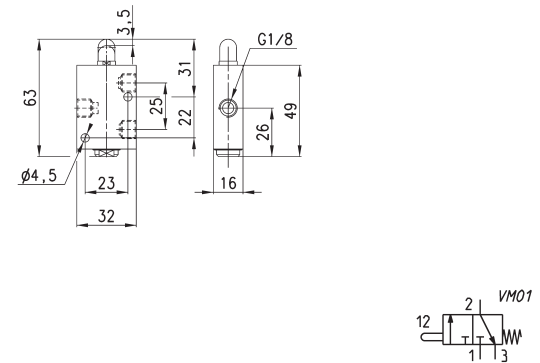
Valve

Operating pressure = $-0,9 \div 10$ bar
 Flow rate = 700 NI/min.
 Actuating force = 16N



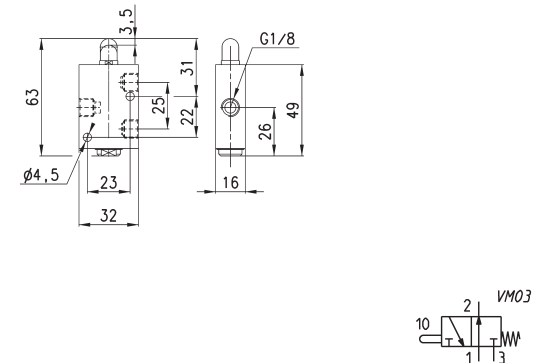
Valve

Operating pressure = $0 \div 10$ bar
 Flow rate = 500 NI/min.
 Actuating force at 6 bar = 70N



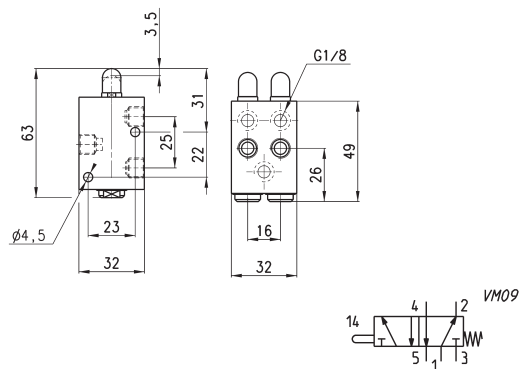
Valve

Operating pressure = $0 \div 10$ bar
 Flow rate = 500 NI/min.
 Actuating force at 6 bar = 70N



Valve

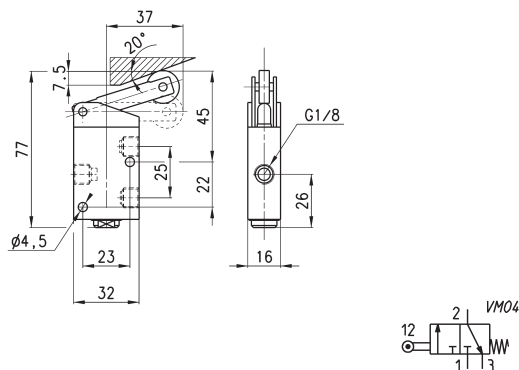

Operating pressure = 0 ÷ 10 bar
 Flow rate = 500 NI/min.
 Actuating force at 6 bar = 120N



Mod.
158-945

Valve

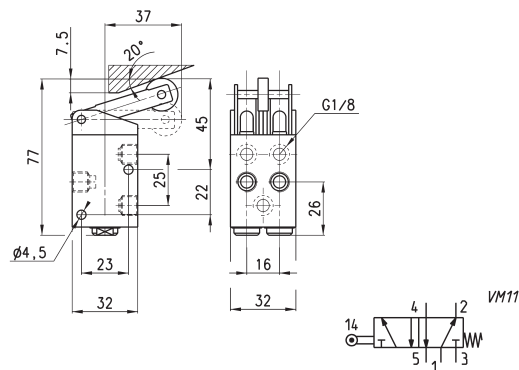

Operating pressure = 0 ÷ 10 bar
 Flow rate = 500 NI/min.
 Actuating force at 6 bar = 36N



Mod.
138-955

Valve

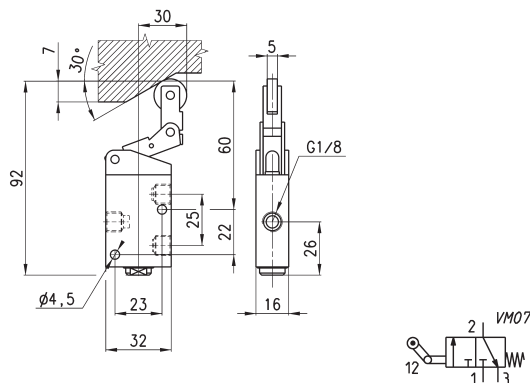

Operating pressure = 0 ÷ 10 bar
 Flow rate = 500 NI/min.
 Actuating force at 6 bar = 92N



Mod.
158-955

Valve


Operating pressure = 0 ÷ 10 bar
 Flow rate = 500 NI/min.
 Actuating force at 6 bar = 41N

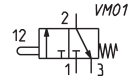
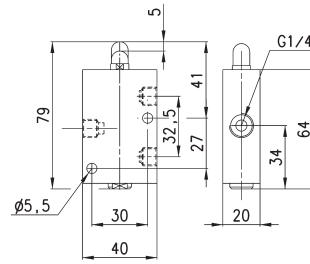


Mod.
138-965

Valve



Operating pressure = 0 ÷ 10 bar
 Flow rate = 1250 NI/min.
 Actuating force at 6 bar = 64N

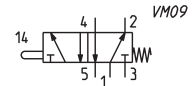
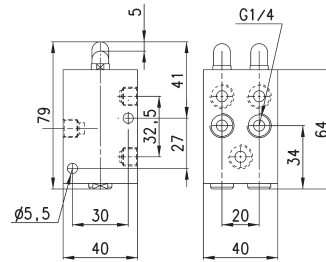


Mod.
134-945

Valve



Operating pressure = 0 ÷ 10 bar
 Flow rate = 1250 NI/min.
 Actuating force at 6 bar = 147N

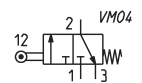
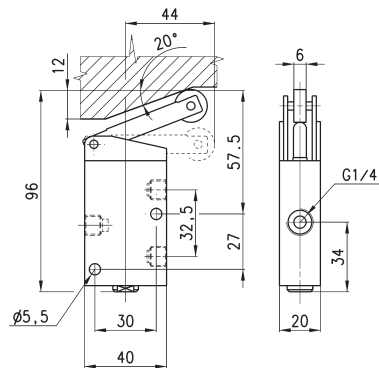


Mod.
154-945

Valve



Operating pressure = 0 ÷ 10 bar
 Flow rate = 1250 NI/min.
 Actuating force at 6 bar = 41N

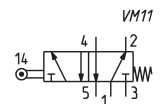
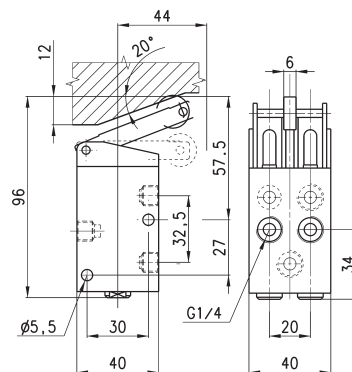


Mod.
134-955

Valve



Operating pressure = 0 ÷ 10 bar
 Flow rate = 1250 NI/min.
 Actuating force at 6 bar = 110N



Mod.
154-955